

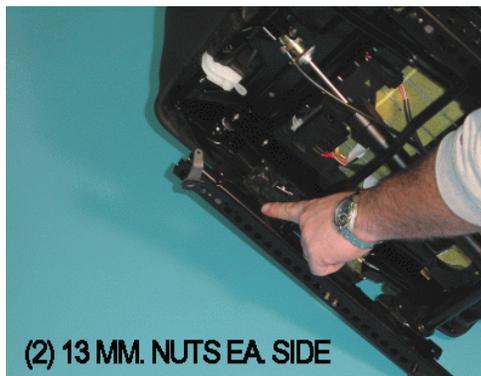
## **INSTALLATION INSTRUCTIONS: SIDE MOUNT BRACKETS FOR TILLET B5 SEATS TO FACTORY 996/BOXSTER SLIDERS**

Step 1. Raise seat bottom to its highest position.

Step 2. Remove (4) mounting bolts that attach the seat to the vehicle. Installation tip: *You can use a 10 mm. Six point socket to remove the bolts that fasten the seat to the floor.* Tip the seat back and carefully unplug all wiring to the seat before attempting to remove the seat from the vehicle.

Step 3. Carefully remove the seat from the vehicle.

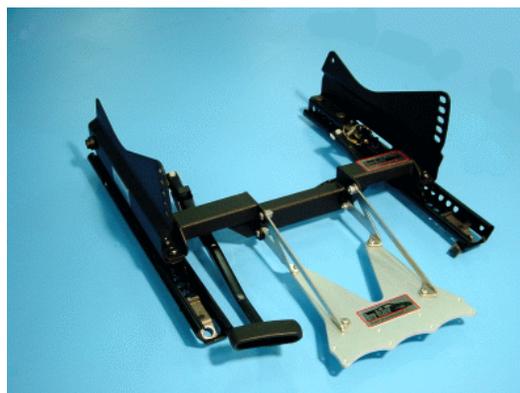
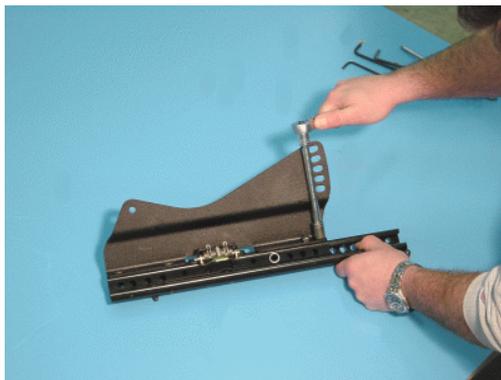
Step 4. Remove sliders from the seat by removing (2) fasteners at the front of each slider and (2) fasteners at the rear of each slider. (The rear fasteners require a torx T-40 allen key for removal.) Note the position of the fore/aft-adjusting rail relative to the sliders for reassembly.



Step 5. Press out the four studs using an arbor press or large "C" clamp.



Step 6. Attach the Brey-Krause side mounts to the sliders as shown using factory hardware. (Removable Loctite is recommended). **If also installing Brey-Krause R-9030 anti-submarine strap, begin installation now. If not using Brey Krause R-9030 anti submarine strap mount, insert included spacers between side mount and slider at front.**



Step 7. Check all fasteners, attach seat to slider/side mount assembly before installing into the vehicle.

Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.