

R-9153/9154

Corvette C6/C7 Angled Floor Pan Kit
For Fixed-Back Race Seat, Recaro Sliders

Installation Instructions

Note: Brey-Krause suggests the install of the R-9153/4 to be completed by a professional.

Parts Included:

- Inboard Adaptor Rail (Narrow)
- Outboard Adaptor Rail (Wide)
- M10 flange nut (Qty. 2)
- M8 stover lock nut (Qty. 6)
- M8 x 16mm button head cap screw (Qty. 6)

Parts Needed:

- Recaro Sliders
- Recaro or BK Auto Side mount brackets (906X series)
- Fixed-Back Race seats

Step 1: Remove the 4 floor pan bolts that secure the stock seat.

Step 2: Disconnect electrical plugs located under the seat.

Step 3: Unbolt the stock seat belt from its outboard location on the stock seat.

Step 4: Carefully remove the stock seat from the car.

Step 5: Remove the stock inboard belt buckle from the seat. Disconnect the electrical connections from the stock harnesses under the seat.

Step 6: Assemble Lap Belt brackets and secure to R-9153/4 with supplied M10 flange nut. Bolt on attachments are recommended for the lap belts due to limited space in the car.

Step 7: Tighten R-9153/4 down to floor pan (with R-9152 sub-strap mount bar positioned in the desired location, if being used). Depending on seat location and belt set-up, choose the most appropriate.

Step 8: Tighten Sub-strap mount bar with supplied hardware, if used. Wrap and secure sub-strap belt with locking slide bars per belt manufacturer specifications.

Step 9: Assemble and tighten the outboard lap belt bracket, then mount to the R-9144 with supplied hardware.

Step 10: Build the new fixed-back seat assembly out of the car. Assemble the seat, side mounts, and sliders. Secure assembly with sliders spaced 16 inches apart (center to center width)

Step 12: Position and secure the seat assembly in the car on the R-9153/4. Use provided hardware. Align the front holes first. Recaro sliders are able to be fastened down in two rear locations per side.

Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.