

R-9134/9135

Focus Seat Track Adaptor Installation Instructions

Warning: The factory seat includes a side impact airbag that many aftermarket seats do not. Disconnecting the airbag, without further modification, will activate an airbag warning light on the cluster to reflect this. This product is intended for off road use only.

Note: Because there are several possible variations of assembly, please read this entire document through before beginning. Doing so will reduce repeated work.

1. Remove stock front seats.

Remove the plastic bolt covers front and rear using a small flat head screw driver. Slide the seat all the way forward and remove the rear torx bolts. Slide the seat all the backwards and remove the front torx bolts. Move seat to center position on slider. Lower seat to it's lowest position. Repeat on other seat. Disconnect battery ground cable under hood. Tilt seat backwards, disconnect seat harness, remove seat from car. Repeat on other seat.

Note: Do not disconnect seat harness plugs until battery ground cable is disconnected from car.

2. Assemble aftermarket seat assembly.

Components are located as followed:

a) Bolt in lap belt mounts attach to the outside line of holes of the R-9134/9135. The lap belt mounts themselves are threaded to allow them to be quickly relocated once the seat is already installed in the car. Use the supplied flat socket head cap screws to attach lap belt mount to R-9134/9135. If using the stock 3 point belt system, remove the lap belt mount from the factory seat and install over stud. If using the optional R-9155 clip in lap belt mount adaptor, insert over stud now (using the alignment tab on the factory lap belt mount on the inboard side to keep them in line). If using bolt in lap belts, insert now. Secure lap belt mount assembly using included M10 Flange nut.

Note: If using the Brey Krause R-1103 Harness bar, the outside lap belt mount does not need to be used. The R-1103 down tube has a clip in belt mount point at its base.



Note: If you're installing the R-9186 sub strap mount along with the R-9134/9135, install the seat mounts onto the floor of the car (without sliders/side mounts/seats), snugging down with the factory bolts, and install the R-9135 sub strap mount before installing the rest of the hardware. By securely attaching the R-9135 first, you will set it correctly for the distance between the seat mount bolts, which will make installation later easier. There are multiple possible mounting locations, to be selected based on where your seat is positioned, but the same hole should be selected for each side. Use the hardware included with the R-9186 to fasten. The R-9186 installs facing downwards, into the floor of the car. This is required in order for the seat to fit properly, especially when used in combination with a slider.

Once attached, remove the seat track adaptor and sub strap mount assembly and proceed as directed below.

Note the position of the R-9186 sub strap mount **below** the R-9134/9135

b) Seats attach to seat side mounts using hardware (bolt and washer) that should have been provided with the seat.

c) Side mounts attach either to the top of the Recaro slider or directly to the middle row of holes of the R-9134/9135 (depending if a slider is desired or not). In either case, use the nuts/washers/bolts included with the R-9134/9135. The nut should be positioned towards the floor of the car, to ensure the seat will fit properly in the side mount. Slider will have to be manually slid forward and backward to allow access to all bolt holes.

d) Sliders, if used, attach to the middle row of holes of the R-9134/9135. The front holes on the slider should be aligned with the front most hole on the R-9134/9135. Nuts should be positioned towards the floor of the car to ensure sufficient space for the slider to function. Note that the Recaro slider has two mounting bolt holes at the rear of the slider, but only one at the front. Slider will have to be manually slid forward and backward to allow access to all bolt holes.



e) Optional: R-2018 Fire Extinguisher Mount

The R-2018 fire extinguisher mount goes directly beneath the side mounts, reusing the front mounting bolts on the seat mount. If using a Recaro slider, this means the R-2018 is inserted between the slider and seat mount.



Note: the spacers protruding from the R-9134/9135 face towards the floor of the car. The hollowed out space within is to allow the factory floor mount bolt to recess, so the slider can pass over it.

Note: side mounts are slotted by 1/4". If side mounts are installed at the wrong location in the slot for your seats width, it will make the seat difficult to install and create preload, making using the slider more difficult.

3) Install aftermarket seat assembly in car.

Place steering wheel in upmost and inmost position. Insert seat in car, base first, being cautious not to damage interior trim. The factory seat track to floor hardware is reused to

attach the R-9134/9135 to the floor. Fully tighten to floor before sitting in seat to avoid stressing seat mount points. If bolt holes on the R-9134/9135 are not properly aligned with bolt holes on the floor, the likely problem is that the slots in the side mounts are not properly located for your seats. Readjust and refit.

Reconnect battery ground cable.

Performance driving events are by nature potentially hazardous to your health. Brey~Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.