

INSTALLATION INSTRUCTIONS

R-1130 (Coupe) & R-1131 (Convertible) Harness Mount Bar

Before Installation Notes:

This installation should be performed by a professional shop familiar with the installation of safety equipment. Please read these instructions in their entirety before attempting the installation. The R-1130 and R-1131 are very similar in design but cannot be used interchangeably. The R-1131 has two bumps on the passenger's side mounting bracket to help identify it.

The R-1130 & R-1131 Harness Mount Bars have been engineered and tested to provide a mounting point for the shoulder harness portion of a 4-, 5-, & 6- point harness in C8 coupe/convertible and Z06 coupe/convertible model Corvettes.

In order to install 4-point harnesses with the OEM seat, part # R-9160 is required.

Step 1:

Removal of Driver and Passenger seats. This is not required but will significantly increase the ease of installation.

1. Remove 4 seat mounting bolts (15mm) by sliding the seat to access bolts.
2. Disconnect vehicle battery to avoid code error.
3. Detach seat belt from seat. Use T15 torx bit to remove cover panel. Carefully pry back panel to access T50 torx seatbelt bolt. Disconnect electrical connection. **If installing R-9160 this step is required to install R-9160 mounts. If not, seat belt can be removed by splitting the plastic cover where the belt meets the attachment point.**
4. Disconnect seats electrical connections.
5. Carefully remove seats from the car

Reference Picture:

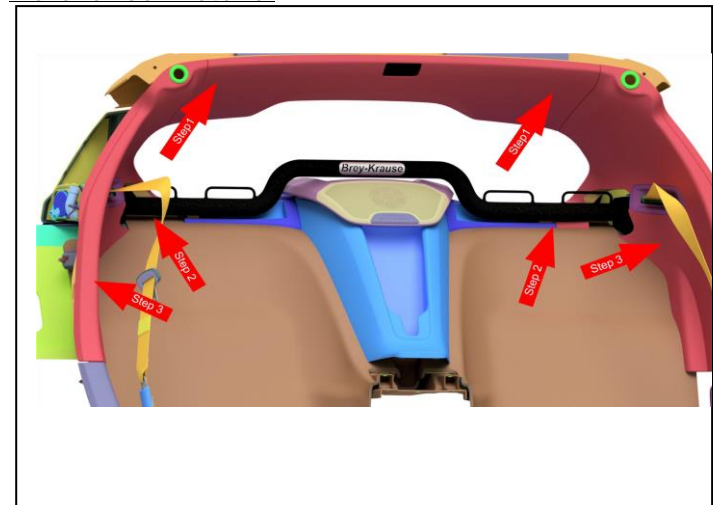


Step 2:

Removal of interior panels. Removal maybe slightly different between the coupe & convertible. Remove panels in proper order to access the seat belt retractors behind the b-pillar panel.

1. Remove rear upper headliner panel.
2. Remove trim panel in front of rear window.
3. Remove seat belt routing plastics. Remove b-pillar panel. Be careful to unplug speaker before pulling on panel.
4. Slide previously disconnected seat belt through the b-pillar panel.
5. At this point you should have access to the seat belt retractors on the passenger and driver's side.

Reference Picture:



Step 3:

Installation of the Harness Mount Bar.

1. Open rear trunk/engine bay.
2. Using T15 torx remove seat retractor cover panel.
3. Using T50 torx remove main seat belt retractor bolt through the access hole.
4. Remove seat belt retractor
5. Place seat belt retractor on the bar's brackets using the bolt hole and locator pins.
6. Install the bar by reversing above steps. Be sure to torque to factory spec.

Note: Early production cars may need to have panel sealer trimmed back for the bars brackets to sit flush.

Reference Picture:



Step 4:

Cutting/reinstalling panels. See chart below for part numbers. If you do not wish to modify your original b-pillar panels.

1. Use cutting template and align until the curved edge lines up with your panel. Place panel with template near proper install location to check fitment. When trimming panel use caution and take your time. Start with small cuts and trim additional as needed. For a clean install use either edge finishing or, before cutting, peel back fabric around cutting area and re-glue after cut is made.

Note: If printing template be sure to print to actual size.

2. Reinstall b-pillar panel, be sure to replace seat belt through access hole in the panel.
3. Reverse the method used to remove panels to complete the installation.

Reference Picture:



B-Pillar Replacement Panel Part #'s

Chevrolet C8 Panel Part # F-Panel Replacement		
	Driver (Left)	Passenger (Right)
Black Without Suede	84507948	84507950
Black With Suede	84722110	84722116
Tan With Suede	84722114	84722120
Red With Suede	84722112	84722118
Blue With Suede	84722113	84722119
Grey With Suede	84722111	84722117

Performance driving events are by nature potentially hazardous to your health. Brey-Krause Mfg. Co. Inc. shall not be liable for injury, consequential, or other types of damages resulting from the use or misuse of our products. Proper installation of these parts is critical and should only be done by a professional shop.