

991 911 Coupe Harness Bar Installation Instructions

1. Remove front seats: Slide seats all the way forward, remove rear mounting bolts. Slide seats all the way backwards, remove front mount bolts. Lower seat all the way and pull into middle of front/rear slider travel. Disconnect car battery. Unplug seat from chassis. Remove seats from car. Caution: Seat sliders will likely damage any leather or vinyl surfaces they come in contact with. Use extreme caution during seat removal and installation.

2. Remove the rear seat bottom cushion:
 - a. Remove the rubber tray bottom and undo the bolt beneath it:



- b. Remove the trim covering the inboard seatbelt receiver mount nuts, remove the nuts, remove the seat belt receivers:



- c. Remove the rear seat lower seat back support. This is just held on by Velcro, so removing just consists of pulling it off:



- d. Remove the rear lower seat cushion. To do so, first pull up the outside of the seat on both sides (secured by Velcro). Next lift the rear middle of the seat, sliding the entire seat rearwards and the seat back upward. This will release two slotted mounting tabs towards the front of the seat cushion.

3. Install the rear harness bar mounting brackets. The 991 had two different locations where the rear belts were mounted, depending on year.
 - a. If your lap belts are mounted to the side of the chassis:
Lift the carpet square next to the lower outer shoulder harness mounting bolt. Remove the bolt securing the seat belt. Remove the factory seat belt mount bolt spacer. Install harness bar mount. Mounting order should go: Car | harness bar mount | included spacer | seat belt mount tab | bolt
Leave slightly loose to allow rotation during initial harness bar installation.



- b. If your lap belts are mounted to the rear of the back seat:
Lift the carpet square next to the lower outer shoulder harness mounting bolt. Remove the bolt securing the seat belt. Insert the mount, between the chassis and the seat belt tab, as pictured. Snug down, but don't tighten until the harness bar is bolted in. Once harness bar lower tabs are bolted to mounts, fully tighten the mounts to the floor of the car.



Repeat with other mounting brackets on other side.

4. Bolt the harness bar lower mounts to the mount brackets. Once the bar is fully tightened to the mounts, tighten bolts attaching mounts to the chassis. Remove the harness bar. Reinstall back seat/trim. Harness mount should peak out above the back seat base:



5. With back seat fully reinstalled, reattach harness bar to rear mounts.
6. Install downtubes. The downtubes attach to the front seat outboard lap belt mount points. The factory spacer is reused. Make sure all components are properly centered to ensure threaded bolt length is not lost. Attach top of harness bar to top of down tubes with included hardware. Downtube length can be adjusted as needed.



7. Attach inboard clip in lap belt mounts to seats—see instructions that came with mounts.
8. Reinstall front seats. Reconnect car battery.



Note: Periodically recheck fasteners for tightness. Shoulder straps should be wrap mounted around main tube and thru guides.

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